

## 2011 WK - Body/Exterior/RACK, Luggage/Standard Procedure

# RIVET NUT PROCEDURE

**CAUTION:** Failure to follow these recommendations could result in damage to the vehicle

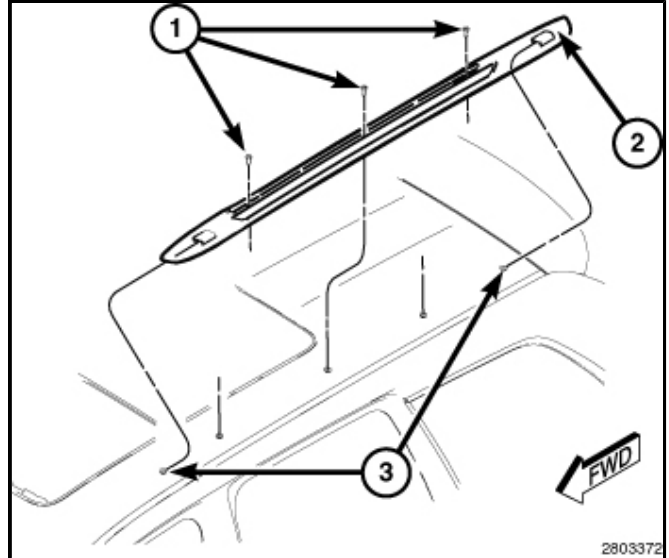
Rivet nuts are used on the roof to mount the roof rack. Rivet nuts are used for parts installations, when access to the back mounting area is limited or boxed in. It is important to achieve a full seat on the first attempt due to the lack of accessibility on the back side of the rivet nut. Poor seating of the rivet nut will result in part failure, loose parts and possible water leaks.

The use of a commercially available threaded insert tool will be necessary. There are several styles and types readily available. Examples of multi fit choices are the Matco® 203F and the Snap On® HP650M, or you may select one with equivalent capabilities. If a multi fit option is not chosen, it must be capable of a thread size of **M6×1.00**. Follow the tool manufacturer recommended directions for proper installation.

## 23 - Body/Exterior/RACK, Luggage/Removal

### REMOVAL

1. Remove the three center fasteners (1) that secure the roof rack side rail (2) to the vehicle.
2. Slide the side rail rearward to separate the side rail from the front and rear riv-nuts (3).
3. Remove luggage rack side rail from the vehicle.



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1. Position roof rack side rail (2) over the front and rear riv-nuts (3).
2. Slide the side rail forward engaging the front and rear riv-nuts into the slots on the side rail.
3. Install the three fasteners to secure the side rail to the vehicle.
4. Tighten the fasteners to 4 N·m (35 in. lbs.) starting with the center fastener first.

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